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PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

# Marlex<sup>®</sup> HHM 5502-01ST

HIGH DENSITY POLYETHYLENE

**This high molecular weight, hexene copolymer is tailored for extruded, thermoformed and blow molded applications that require:**

- Excellent stiffness
- Good processability
- Excellent process stability

**Typical sheet extrusion and thermoforming applications include:**

- Signage
- Tote boxes
- Food containers
- Fragility packaging

**Typical blow molding applications include:**

- Tote boxes
- Wastebaskets
- Storage sheds and cabinets

**This resin meets these specifications:**

- ASTM D4976 - PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per 21 CFR 176.170(c)
- Listed in the Drug Master File

NOMINAL PHYSICAL PROPERTIES <sup>(1)</sup>	English	SI	Method
<b>Density</b>	---	0.955 g/cm <sup>3</sup>	ASTM D1505
<b>Melt Index</b> , 190/2.16	---	0.25 g/10 min	ASTM D1238
<b>Tensile Strength at Yield</b> , 2 in/min, Type IV bar	4,000 psi	27 MPa	ASTM D638
<b>Elongation at Break</b> , 2 in/min, Type IV bar	600%	600%	ASTM D638
<b>Flexural Modulus</b> , Tangent - 16:1 span:depth, 0.5 in/min	200,000 psi	1,370 MPa	ASTM D790
<b>ESCR</b> , Condition A (100% Igepal), F <sub>50</sub>	45 h	45 h	ASTM D1693
<b>ESCR</b> , Condition B (100% Igepal), F <sub>50</sub>	35 h	35 h	ASTM D1693
<b>Brittleness Temperature</b> , Type A, Type I specimen	<-103°F	<-75°C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.

Revision Date April, 2004

Another quality product from



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.